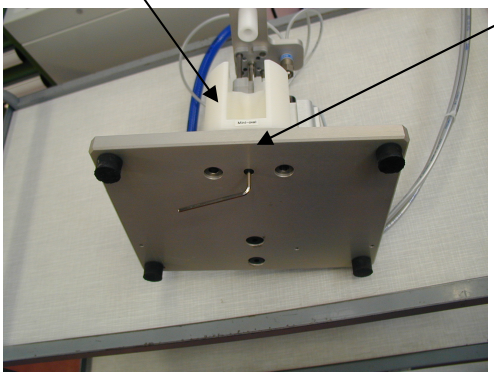
Technical Information for filling the dispensers and operating instructions for piston closing machine

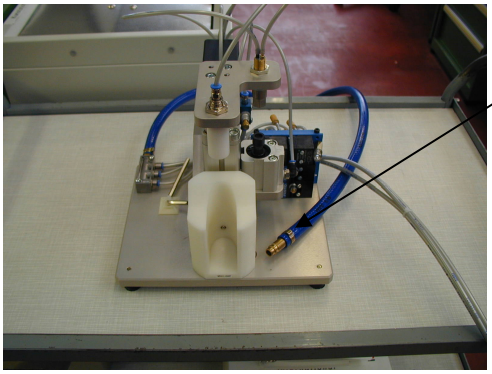
1. Cups for Dispensers

Cups are exchangable for each model / size by releasing screw in metal plate.



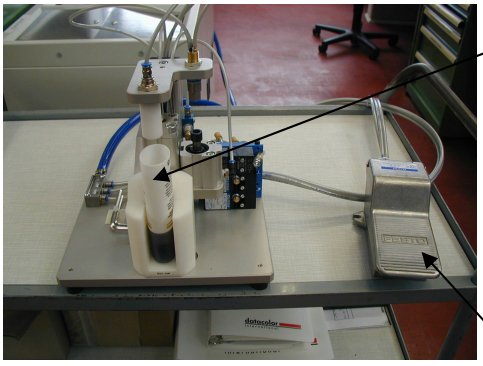
2. Air supply for the piston closing machine

Machine has to be connected to your air supply with blue tube, Air pressure is to be 6 to 8 bars. Dried air is not essential, but will prolong the service live of the machine.

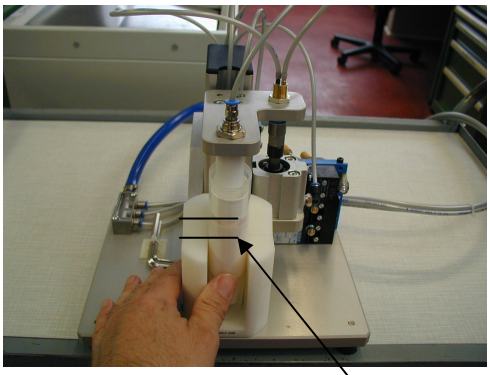


3. Adjustment of the depth of the piston pressing - in

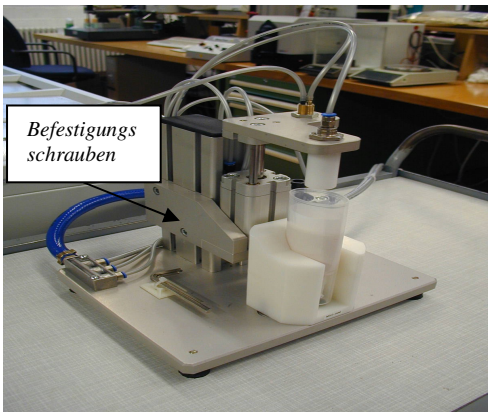
The pressure is variable. On the left side of the machine are two screws.
By releasing these screws, compressing the piston can be adjusted according to the height of dispensers.- approx. 20mm ahead of the dispenser.
There schould be no air gap between piston and product.



The machine ist activated by the foot pedal.
The piston should be pressed down to the filling level.

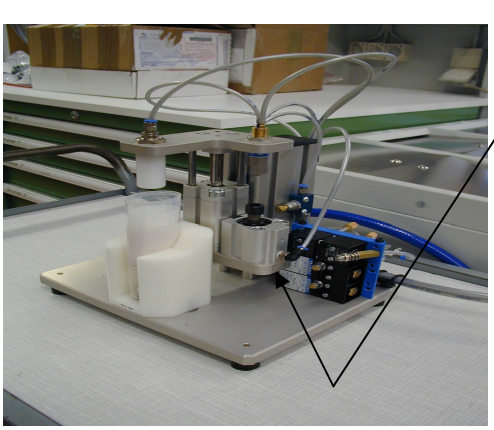


There schould be no air gap between the piston and product



If piston be pressed to deep into the product, medium will be pressed out of the aerate whole. You have to re-change the position of the plate some mm.

4. <u>Precharging the pumpsystem</u>
By activating the buttom „priming on“ the pumpsystem can be precharged.



After pressing down piston and closing plug in piston, machine is pushing down piston approx. 1.5mm. pressing some product in to bellow, pumpsystem is now prechared and less strokes are neccessary to prime the product.